

Trial Codes:  
 Code 100: NS  
 Code 101: PT1  
 Code 102: PT2  
 Code 103: PT3a  
 Code 103: PT3b  
 Code 103: PT3c

**DRAFT**

# MY19 W205 Production Trial Timetable

**Version 1.8**

REV DATE: 08/28/2018

\*All dates are in US format MM/DD/YYYY

\*\*All information below originates from RPLAN located in Projects-Program and Series\Vehicle Program Management\35 Project - MY19 W205 MOPF\03 Timing

Trial	Documentation			Vehicle Ordering									Part Ordering								MRD	MRD	Trial Information					
	BOM Freeze	PEM Dates	TTZ Dates	Vehicle Order Deadline Body parts	Vehicle Order Deadline	Customer Build Confirmation Deadline	GO Deadline Body Parts	GO Deadline	Submit Orders to Plant	Import Orders into the Plant	Vehicle Order Code Change Freeze	Define Order Responsibility				JIT Call	Part Order Deadline				MRD BL-Phase, Body parts	MRD Regular Part	BiW Trial Start	Assembly Trial Start	Assembly Trial End	T-Codes	LPT-Codes	Volumes
												BL-Phase Body	BL-Phase Parts	CPL1	NAFTA		BL-Phase Body	BL-Phase Parts	CPL1	NAFTA	BL-Phase							
<b>BL1</b>	2/8/2017	5/9/2017	5/10/2017	6/15/2016	11/14/2016	12/1/2016	8/9/2016	1/13/2017	1/17/2017	1/18/2017	2/10/2017	9/21/2016	2/13/2017			3/8/2017	9/22/2016	2/14/2017			02/16/2017	04/18/2017	03/02/2017	05/10/2017		100	809+35T	5
<b>BL2</b>	3/9/2017	6/12/2017	6/13/2017	7/21/2016	12/14/2016	1/9/2017	9/8/2016	2/13/2017	2/14/2017	2/15/2017	3/10/2017	10/20/2016	3/13/2017			4/6/2017	10/21/2016	3/14/2017			03/17/2017	05/17/2017	03/31/2017	06/13/2017		100	809+38T	4
BL3.0 W067	3/24/2017	7/10/2017	7/11/2017	8/22/2016	1/5/2017	1/23/2017	10/10/2016	2/24/2017	2/27/2017	2/28/2017	3/27/2017	11/21/2016	3/28/2017			4/21/2017	11/22/2016	3/29/2017			04/19/2017	06/02/2017	05/03/2017	07/11/2017		100	809+42T	6
BL3.2 W138	5/24/2017	8/22/2017	8/23/2017	9/29/2016	1/5/2017	1/23/2017	11/16/2016	2/24/2017	2/27/2017	2/28/2017	5/25/2017	1/10/2017	5/26/2017			6/21/2017	1/11/2017	5/26/2017			05/26/2017	08/02/2017	06/09/2017	08/23/2017		100	809+41T	11
IPV Vehicle	This Vehicle will be pulled out of BL4 for IPV verification (Order ID 09 709 00006 Prod# 7012006). For more information please contact Nguyen Tran SCS/ASP # 5315																											
BL4-IPV	5/24/2017	8/22/2017	8/23/2017	9/29/2016	1/5/2017	1/23/2017	11/16/2016	2/24/2017	2/27/2017	2/28/2017	5/25/2017	1/10/2017	5/26/2017			6/21/2017	1/11/2017	5/26/2017				09/15/2017	09/28/2017	10/03/2017		100	809+30T	1
<b>BL4</b>	8/30/2017	11/30/2017	12/1/2017		5/2/2017	5/17/2017		6/21/2017	6/22/2017	6/23/2017	8/3/2017			8/4/2017	9/1/2017	9/27/2017			8/4/2017	9/1/2017		11/08/2017	11/28/2017	12/01/2017		100	809+43T	5
<b>PT1</b>	11/17/2017	2/15/2018	2/16/2018		8/1/2017	8/16/2017		9/20/2017	9/21/2017	9/22/2017	10/19/2017			10/20/2017	11/20/2017	12/15/2017			10/23/2017	11/21/2007		01/26/2018	02/13/2018	02/16/2018	03/12/2018	101	809+44T	49
<b>PT2</b>	1/12/2018	4/13/2018	4/16/2018		9/25/2017	10/10/2017		11/13/2017	11/14/2017	11/15/2017	12/14/2017			12/15/2017	1/12/2018	2/9/2018			12/18/2017	1/16/2018		03/23/2018	04/11/2018	04/19/2018	05/09/2018	102	809+45T	80
<b>PT3a</b>	3/2/2018	6/8/2018	6/11/2018		11/2/2017	11/17/2018		1/2/2018	1/3/2018	1/4/2018	2/1/2018			2/2/2018	3/5/2018	3/29/2018			2/5/2018	3/6/2018		05/11/2018	06/06/2018	06/11/2018	06/29/2018	103	809+46T	56
<b>PT3b</b>	5/22/2018	8/20/2018	8/21/2018		2/5/2018	2/20/2018		3/26/2018	3/27/2018	3/28/2018	4/25/2018			4/26/2018	5/24/2018	6/19/2018			4/27/2018	5/25/2018		07/31/2018	08/14/2018	08/20/2018	08/22/2018	103	809+47T	6
<b>PT3c</b>	5/22/2018	10/21/2018	10/22/2018		2/5/2018	2/20/2018		3/26/2018	3/27/2018	3/28/2018	4/25/2018			4/26/2018	5/24/2018	6/19/2018			4/27/2018	5/25/2018		09/24/2018	10/17/2018	10/22/2018	11/02/2018	103	809+47T	15
MY19 Body Start 6/28/2018, Assy Start 7/30/2018, SOP/FINAL OK 8/1/2018																												
MY19.5 Body Start 1/30/2019, Assy Start 1/31/2019, SOP/FINAL OK 2/1/2019																												
For AMG C63/C63s, a special PT3C is created.SOP/FINAL OK estimated 11/15/18, SOP/Final OK need to be confirmed!																												

