

Trial Codes:
 Code 099: B0
 Code 100: BF/ET
 Code 101: PT1
 Code 102: PT2
 Code 103: PT3

V167 Production Trial Timetable

| SOP | Cycle 1 | Cycle 2 | Cycle 3 | Cycle 4 | Cycle 4.5 | OM654 Hybrid | Cycle 5 |
|----------------|-----------|------------|-----------|-----------|-----------|--------------|-----------|
| Body Start | 10/1/2018 | 12/3/2018 | cancelled | 6/24/2019 | 9/3/2019 | | 1/8/2020 |
| Assembly Start | 10/5/2018 | 12/10/2018 | cancelled | 7/8/2019 | 9/9/2019 | 10/1/2019 | 1/10/2020 |
| Final OK | 10/8/2018 | 12/11/2018 | cancelled | 7/11/2019 | 9/23/2019 | | 1/13/2020 |

Version 8.8

REV DATE: 7/25/2019

* All dates are format MM/DD/YYYY (PDF Version)

** All information below originates from Rplan located in: *Projects\Werke\138 - Plant Tuscaloosa\HPC MBUSI\PR&SP\02_NPP\V167*

Date changes since the last revision are highlighted in RED

| Trial | Documentation | | | | | Vehicle Ordering | | | | | | Part Ordering | | | | | | | | MRD | | Trial Information | | | | | | | |
|-------|--------------------|---|-----------|-----------|------------|------------------------|--------------------------------------|-------------|------------------------|---------------------------|----------------------------------|---------------------------------|------------|----------------------------------|------------|-----------------|------------|------------------|------------|------------|------------|-------------------|------------------|------------------------------|-----------------|-------------|---------|------------------------|----------|
| | BOM Freeze - BIW | BOM Freeze - Assy | PEM Dates | TTZ Dates | PEM | Vehicle Order Deadline | Customer Build Confirmation Deadline | GO Deadline | Submit Orders to Plant | Order Scheduling Deadline | Vehicle Order Code Change Freeze | Define Order Responsibility BIW | | Define Order Responsibility Assy | | Order Parts BIW | | Order Parts Assy | | MRD - BIW | MRD - Assy | BIW Trial Start | Assy Trial Start | Last Vehicle Offline in Assy | Model Year Code | Baulos Code | Volumes | | |
| | | | | | | | | | | | | CPL1 | NAFTA | CPL1 | NAFTA | CPL1 | NAFTA | CPL1 | NAFTA | | | | | | | | | | |
| MBUSI | Cycle 4 - MY20 | PT0 - Cycle 4 | 6/29/2018 | 7/24/2018 | 10/24/2018 | 10/25/2018 | UT181980 | 2/1/2018 | 3/15/2018 | 5/4/2018 | 5/7/2018 | 5/15/2018 | 6/28/2018 | 6/6/2018 | 6/28/2018 | 6/28/2018 | 7/26/2018 | 6/7/2018 | 6/29/2018 | 6/29/2018 | 7/27/2018 | 9/10/2018 | 10/1/2018 | 10/2/2018 | 10/25/2018 | TBD | 800 | 92T + 100 | 6 |
| | | PT1 - Cycle 4 PT1a - AMG 53 | 10/9/2018 | 10/9/2018 | 1/14/2019 | 1/15/2019 | UT181974 | 5/4/2018 | 6/18/2018 | 8/13/2018 | 8/14/2018 | 8/21/2018 | 9/13/2018 | 9/13/2018 | 10/11/2018 | 9/13/2018 | 10/11/2018 | 9/14/2018 | 10/12/2018 | 9/14/2018 | 10/12/2018 | 12/17/2018 | 12/17/2018 | 1/8/2019 | 1/15/2019 | 2/5/2019 | 800 | 51T + 101 | 49 |
| | | PT2 - Cycle 4 | 12/5/2018 | 12/5/2018 | 3/4/2019 | 3/5/2019 | UT181975 | 7/9/2018 | 8/20/2018 | 10/9/2018 | 10/10/2018 | 10/17/2018 | 11/8/2018 | 11/8/2018 | 12/7/2018 | 11/8/2018 | 12/7/2018 | 11/9/2018 | 12/10/2018 | 11/9/2018 | 12/10/2018 | 2/12/2019 | 2/12/2019 | 2/22/2019 | 3/5/2019 | 3/20/2019 | 800 | 56T + 102 | 59 |
| | | PT3 - Cycle 4 | 2/6/2019 | 2/6/2019 | 5/6/2019 | 5/7/2019 | UT181976 | 8/22/2018 | 10/4/2018 | 11/26/2018 | 11/27/2018 | 12/10/2018 | 1/10/2019 | 1/10/2019 | 2/8/2019 | 1/10/2019 | 2/8/2019 | 1/11/2019 | 2/11/2019 | 1/11/2019 | 2/11/2019 | 4/16/2019 | 4/16/2019 | 5/7/2019 | 5/14/2019 | 5/28/2019 | 800 | 62T + 103 | 24 |
| | Cycle 4.5 (AMG 53) | PT1b - Cycle 4.5 | 1/7/2019 | 1/15/2018 | 4/15/2019 | 4/16/2019 | UT181983 | 7/19/2018 | 9/20/2018 | 10/26/2018 | 10/29/2018 | 11/5/2018 | 12/17/2018 | 12/18/2018 | 1/17/2019 | 12/18/2018 | 1/17/2019 | 12/19/2018 | 1/18/2018 | 12/19/2018 | 1/18/2019 | 3/12/2019 | 4/5/2019 | 4/15/2019 | 4/23/2019 | 5/3/2019 | 800 | 67T + 101 | 19 |
| | | PT2 - Cycle 4.5 | 3/6/2019 | 3/6/2019 | 6/5/2019 | 6/6/2019 | UT181984 | 10/3/2018 | 11/14/2018 | 12/19/2018 | 12/21/2018 | 12/28/2018 | 2/8/2019 | 2/7/2019 | 3/7/2019 | 2/11/2019 | 3/8/2019 | 2/7/2019 | 3/7/2019 | 2/12/2019 | 3/8/2019 | 5/15/2019 | 5/15/2019 | 5/28/2019 | 6/6/2019 | 6/13/2019 | 800 | 85T + 102 | 22 |
| | | PT3 - Cycle 4.5 PT3b - Cycle 4.5 Hybrid | 5/7/2019 | 5/7/2019 | 8/5/2019 | 8/6/2019 | UT181985 | 12/3/2018 | 1/14/2019 | 2/18/2019 | 2/20/2019 | 2/27/2019 | 4/10/2019 | 4/11/2019 | 5/9/2019 | 4/11/2019 | 5/9/2019 | 4/11/2019 | 5/9/2019 | 4/12/2019 | 5/10/2019 | 7/18/2019 | 7/18/2019 | 8/1/2019 | 8/8/2019 | 8/20/2019 | 800 | 89T + 103 43T + 103 | 36 13 |
| | Cycle 5 - MY20.5 | PT0 - Cycle 5 MY21 Pull Aheads PT0 - Cycle 5 | 2/6/2019 | 2/6/2019 | 5/6/2019 | 5/7/2019 | UT181981 | 8/22/2018 | 10/4/2018 | 11/26/2018 | 11/27/2018 | 12/10/2018 | 1/10/2019 | 1/10/2019 | 2/8/2019 | 1/10/2019 | 2/8/2019 | 1/11/2019 | 2/11/2019 | 1/11/2019 | 2/11/2019 | 4/16/2019 | 4/16/2019 | 4/30/2019 | 5/9/2019 | 5/20/2019 | 800+050 | 52T + 100 98T + 100 | 5 5 |
| | | PT1 - Cycle 5 | 4/10/2019 | 4/10/2019 | 7/15/2019 | 7/16/2019 | UT181977 | 10/24/2018 | 12/7/2018 | 2/6/2019 | 2/13/2019 | 2/20/2019 | 3/14/2019 | 3/14/2019 | 4/12/2019 | 3/14/2019 | 4/12/2019 | 3/15/2019 | 4/15/2019 | 3/15/2019 | 4/15/2019 | 6/18/2019 | 6/18/2019 | 7/9/2019 | 7/18/2019 | 8/7/2019 | 800+050 | 66T + 101 | 65 |
| | | PT2 - Cycle 5 | 6/20/2019 | 6/20/2019 | 9/24/2019 | 9/25/2019 | UT181978 | 1/7/2019 | 2/19/2019 | 4/9/2019 | 4/10/2019 | 4/17/2019 | 5/9/2019 | 5/9/2019 | 6/10/2019 | 5/9/2019 | 6/10/2019 | 5/31/2019 | 7/1/2019 | 5/31/2019 | 7/1/2019 | 9/5/2019 | 9/5/2019 | 9/16/2019 | 9/26/2019 | 10/9/2019 | 800+050 | 73T + 102 | 59 |
| | | PT3 - Cycle 5 | 8/7/2019 | 8/7/2019 | 11/4/2019 | 11/5/2019 | UT181979 | 2/26/2019 | 4/9/2019 | 5/29/2019 | 5/30/2019 | 6/12/2019 | 7/11/2019 | 7/11/2019 | 8/9/2019 | 7/11/2019 | 8/9/2019 | 7/12/2019 | 8/12/2019 | 7/12/2019 | 8/12/2019 | 10/15/2019 | 10/15/2019 | 10/31/2019 | 11/7/2019 | 11/18/2019 | 800+050 | 78T + 103 | 55* |

SC/SCSPR VPM

*Estimated

G:\Program and Series\Vehicle Program Management\02 Our-Plan\NPP_BR167\01 NPP_V167[V167 PTT Ver 8.8 25JULY2019.xlsx]PTT

Cycles 1-4.5: james.dees@daimler.com

Cycle 5: andrea.arelano@daimler.com