

Trial Codes:
 Code 099: B0
 Code 100: BF/ET
 Code 101: PT1
 Code 102: PT2
 Code 103: PT3/PT3b

DRAFT

C167 Production Trial Timetable

For Updates please visit <https://team.nafta.sp.wp.corpintra.net/sites/02328/Web3/A104/Forms/AllItems.aspx>

SOP	Cycle 1	MY 20.5	Cycle 3
Body Start	22-Oct-2019	8-Jan-2019	27-Mar-2020
Assembly Start	28-Oct-2019	10-Jan-2019	31-Mar-2020
Final OK	25-Nov-2019	13-Jan-2019	1-Apr-2020

Version 3.5

REV DATE: 19-Aug-2019

* All dates are format MM/DD/YYYY

*Estimated Standard Timing is based on working days to Assembly Start date (takes into account holidays/shutdown and weekends)

Date changes since the last revision are highlighted in RED

Trial	Documentation					Vehicle Ordering							Part Ordering								MRD		Trial Information								
	BOM Freeze - BIW	BOM Freeze - Assy	PEM Dates	TTZ Dates	Lot PEM	Trial Demand Kickoff	Trial Content Confirmation Deadline	GO Entry Deadline	Submit Orders to Plant	Initial Order Scheduling Deadline	Vehicle Order Code Change Freeze	Vehicle Sequence Deadline	Define Order Responsibility BIW		Define Order Responsibility Assy		Order Parts BIW		Order Parts Assy		MRD - BIW	MRD - Assy	BIW Trial Start	Assy Trial Start	Sales Allocation Decade (Decade/Month/Year)	Baulos Code	Volumes				
	50 WD-ASSY	50 WD-ASSY	1 WD-ASSY	= ASSY		195 WD-ASSY	155 WD-ASSY	115 WD-ASSY	114 WD-ASSY	109 WD-ASSY	89 WD-ASSY	45 WD-ASSY	WTO: 89 WD-AS	NAFTA: 68 WD-AS	WTO: 67 WD-AS	NAFTA: 46 WD-AS	WTO: 88 WD-AS	NAFTA: 67 WD-AS	WTO: 66 WD-AS	NAFTA: 45 WD-AS	15 WD-ASSY	15 WD-ASSY	7 WD-ASSY								
AF BF-Phase	BF 1a	11/30/2017	1/12/2018	4/17/2018	4/18/2018	UT191950	8/14/2017	9/26/2017	10/31/2017	11/1/2017	11/8/2017	1/18/2018	2/16/2018	12/4/2017		1/18/2018		12/5/2017		1/19/2018		2/8/2018	3/26/2018	3/1/2018	4/18/2018	2/4/18	75T	20			
	BF 2a	2/23/2018	3/29/2018	6/28/2018	6/29/2018	UT191951	11/9/2017	1/2/2018	2/7/2018	2/8/2018	2/15/2018	4/3/2018	4/27/2018	2/27/2018		4/3/2018		2/28/2018		4/4/2018		5/16/2018	6/8/2018	5/30/2018	6/29/2018	1/7/18	77T	25			
	BF 3a		5/25/2018	8/23/2018	8/24/2018	UT191953						5/29/2018	6/22/2018	4/30/2018		5/29/2018		5/1/2018		5/30/2018		7/12/2018	8/3/2018	7/26/2018	8/24/2018	3/8/18	79T	19			
	BF 3b	4/26/2018	6/12/2018	9/10/2018	9/11/2018	UT191954	1/17/2018	2/28/2018	3/28/2018	3/29/2018	4/2/2018	6/14/2018	7/6/2018			6/14/2018				6/15/2018			6/15/2018		7/21/2018	8/21/2018	9/11/2018	2/9/18	80T	19	
	BF3c		6/29/2018	9/27/2018	9/28/2018	UT191970						6/29/2018	7/27/2018			7/2/2018				7/3/2018			7/3/2018		9/7/2018		10/1/2018	3/9/18	90T	11	
	BF 4a		7/13/2018	10/12/2018	10/15/2018	UT191959						7/16/2018	7/13/2018	6/8/2018		7/16/2018		6/8/2018		7/17/2018		8/20/2018	9/21/2018	9/5/2018	10/15/2018	2/10/18	81T	16			
	BF 4b	6/6/2018	8/14/2018	11/2/2018	11/13/2018	UT191960	2/23/2018	4/3/2018	5/8/2018	5/9/2018	5/10/2018	8/6/2018	9/7/2018			8/17/2018				8/20/2018			8/20/2018		10/23/2018	10/23/2018	11/13/2018	1/11/18	82T	8	
	BF4c		8/14/2018	11/12/2018	11/13/2018	UT191971						8/16/2018	9/7/2018			8/17/2018				8/20/2018			8/20/2018		10/23/2018	10/23/2018	11/13/2018	2/11/18	91T	8	
													WTO	NAFTA	WTO	NAFTA	WTO	NAFTA	WTO	NAFTA											
MBUSI	Canceled Champion*	C167 Champion Canceled																													
	ET	09/24/18	10/08/18	01/14/19	01/15/19	UT191955	04/13/18	05/25/18	07/11/18	07/12/18	07/19/18	08/28/18	11/23/2019	08/28/18	09/27/18	09/10/18	10/11/18	08/30/18	09/28/18	09/11/18	10/12/18	12/03/18	12/17/18	01/22/19	02/06/19	1/2/19	49T + 100	10			
	PT1	01/07/19	01/15/19	04/15/19	04/16/19	UT191958	07/19/18	09/20/18	10/26/18	10/29/18	11/05/18	12/17/18	2/23/2019	12/18/18	01/17/19	12/18/18	01/17/19	12/19/18	01/18/19	12/19/18	01/18/19	03/12/19	04/05/19	04/08/19	04/23/19	2/4/19	59T + 101	46			
	PT2	03/06/19	03/06/19	06/05/19	06/06/19	UT191961	10/03/18	11/14/18	12/19/18	12/21/18	12/28/18	02/08/19	3/29/2019	02/08/19	03/07/19	02/11/19	03/08/19	02/07/19	03/07/19	02/12/19	03/08/19	05/15/19	05/15/19	05/28/19	06/06/19	1/6/19	64T + 102	75			
	PT3	05/07/19	05/07/19	08/05/19	08/06/19	UT191962	12/03/18	01/14/19	02/18/19	02/20/19	02/27/19	04/10/19	5/17/2019	04/11/19	05/09/19	04/11/19	05/09/19	04/11/19	05/09/19	04/12/19	05/10/19	07/18/19	07/18/19	08/08/19	08/14/19	1/8/19	70T + 103	32			
	PT3B	05/07/19	05/07/19	08/05/19	08/06/19	UT191962	12/03/18	01/14/19	02/18/19	02/20/19	02/27/19	04/10/19	5/17/2019	04/11/19	05/09/19	04/11/19	05/09/19	04/11/19	05/09/19	04/12/19	05/10/19	07/18/19	07/18/19	09/11/19	09/19/19	1/8/19	70T + 103	66			
	PT1	04/10/19	04/10/19	07/10/19	07/11/19	UT191963	10/03/18	11/14/18	12/19/18	12/21/18	12/28/18	02/08/19	4/5/2019	02/08/19	03/10/19	02/11/19	03/08/19	02/08/19	03/11/19	02/12/19	03/11/19	06/11/19	06/11/19	06/24/19	07/11/19	2/7/19	65T + 101	12			
	PT2	C167 Cycle 2 PT2 Merged to Cycle 3 PT1																													
PT3	C167 Cycle 2 PT3 Merged to Cycle 3 PT2																														
ET	C167 Hybrid ET Canceled																														
PT1	07/08/19	07/08/19	10/04/19	10/07/19	UT191967	02/01/19	03/17/19	04/21/19	04/23/19	04/30/19	06/11/19	8/1/2019	06/12/19	07/11/19	06/12/19	07/11/19	06/13/19	07/12/19	06/13/19	07/12/19	09/16/19	09/16/19	10/03/19	10/10/19	1/10/19	76T + 101	44				
PT2	08/29/19	08/29/19	12/04/19	12/05/19	UT191968	03/22/19	05/05/19	06/09/19	06/11/19	06/18/19	07/30/19	10/27/2019	07/31/19	08/29/19	07/31/19	08/29/19	08/01/19	08/30/19	08/01/19	08/30/19	11/12/19	11/12/19	11/26/19	12/05/19	1/12/19	93T + 102	74				
PT3	11/08/19	11/08/19	02/07/20	02/10/20	UT191969	06/04/19	07/16/19	08/20/19	08/22/19	08/29/19	10/10/19	12/5/2019	10/11/19	11/12/19	10/11/19	11/12/19	10/14/19	11/13/19	10/14/19	11/13/19	01/17/20	01/17/20	02/06/20	02/13/20	2/2/20	31T + 103	80*				